

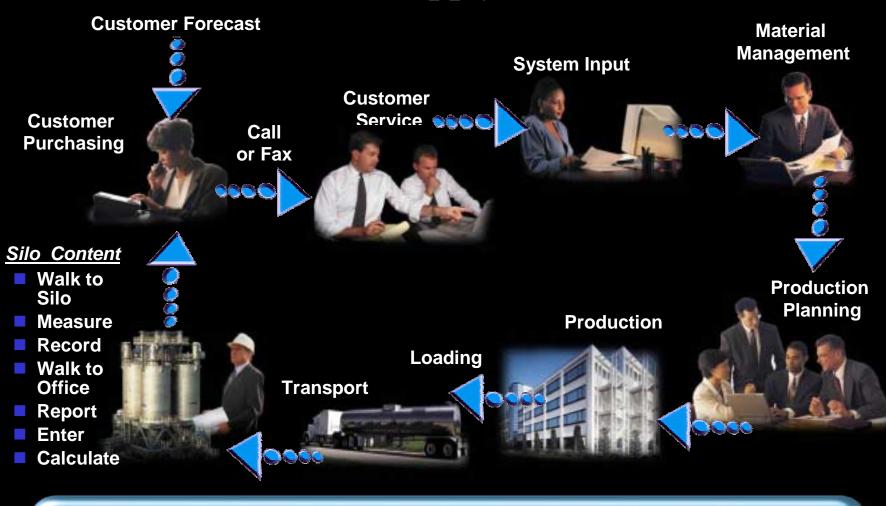
A web-based service utilizing sensor technology and 6 Sigma data analysis to optimize supply chain and operations management, resulting in customer value by lowering cost for our customers and maximizing their efficiency.

Global VMI

A Powerful Vendor Managed Inventory System - The Strongest Link In Your Supply Chain



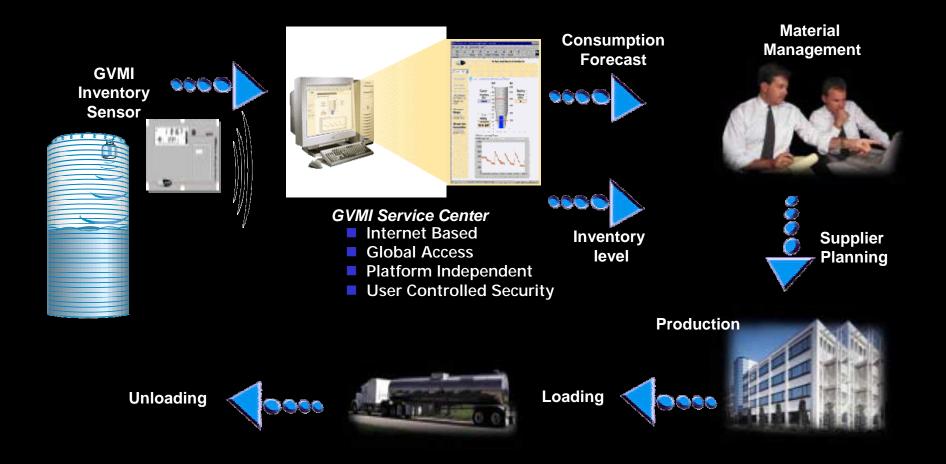
How The Current Supply Process Functions



Many Steps, Many People: "Hidden Factories" = Inefficiency



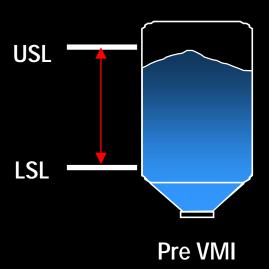
How Will Global VMI Help My Business?

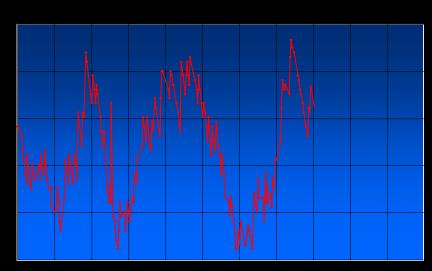


Real Time Information Flow Delivers Customer Value



Linking Customer & Supplier



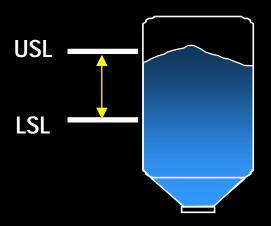


Benefits of Global VMI

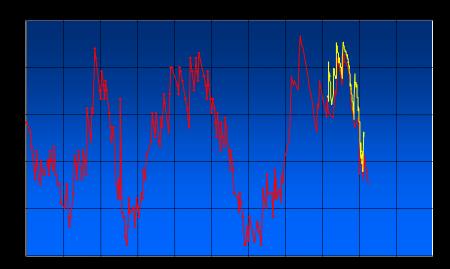
- Transparent logistics for materials supplier & user
- Manufacturing stability
- Reduction of risk of stock outs
- Inventory reduction
- Elimination of returned shipments, demurrage costs and rush shipments



Linking Customer & Supplier



Reduce Variation

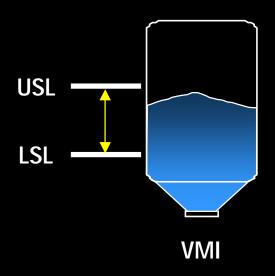


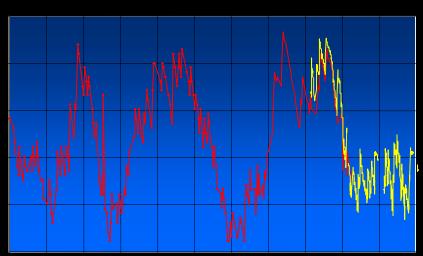
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Linking Customer & Supplier





Benefits of Global VMI

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Reduce Variation...
Shift Mean...
Drive Out Cost



Customer Value

Plastics Part Manufacturer

Lbs

466,667
400,000
333,333
266,667
200,000
133,333
66,667
0

Pre VMI Lbs

VMI Lbs

- 50% Inventory Reduction
- **■** 3 Yr Investment = \$36,600

\$213,000 Savings

Consumer Products Manufacturer





- 45% Inventory Reduction
- 3 Yr Investment = \$36,600

\$119,000 Savings

Average Benefits = $5 \times Costs$



Customer Value



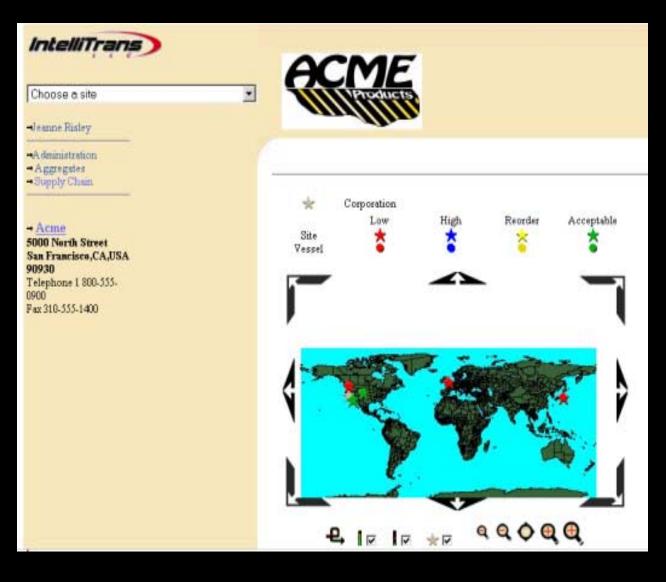
- \$31,500 Annual Expedite Costs Eliminated
- \$21,600 Annual Return Truck Cost Eliminated
- 3 Yr Investment = \$12,200

\$147,000 Savings

Average Benefits = $5 \times Costs$



Customer Web Site



Global Site Visibility

- Quick access to all sites
- Link to corporate web page
- SSL security to user / silo level
- Available in a variety of languages & dialects
 - English
 - Spanish
 - German
 - Dutch
 - French
 - Japanese



Customer Site Summary

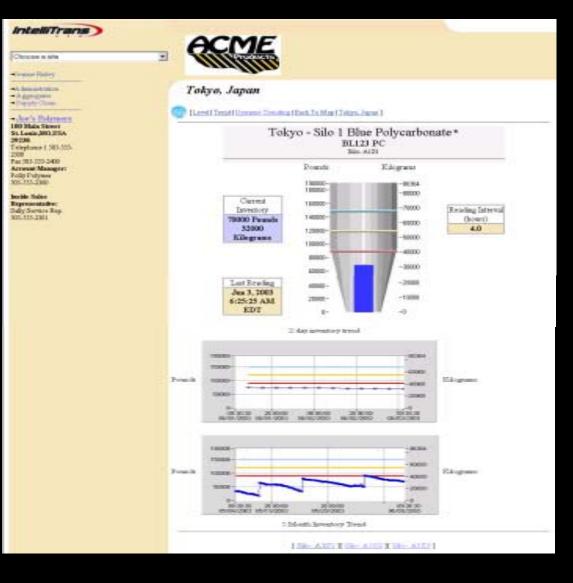


Quick Site Overview

- Inventory status for each silo
- Color-coded to drive action
- Quick access to supplier information



Customer Silo Summary

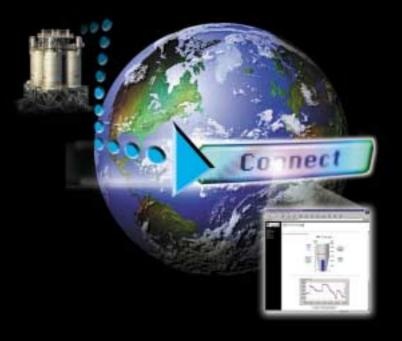


Detailed Inventory Information

- Visual silo status
- Inventory level vs. time
 - 1 month and 2 day (not shown here) graphs
- Use data to optimize supply chain



Global VMI Service Advantage - Installation



Full Turn-Key Process

- Site pre-visit to develop system design
- Full physical and electrical installation
- Post-installation site visit for installation review and sensor commissioning

Continuous System Support

- Six Sigma GRR Process
- On-site warranty for the length of agreement for installation and hardware
- GVMI monitoring of data communication and data accuracy
- GVMI 24x7 data center support



Global VMI Service Advantage - Support

Customer



Analyst

Customer-focused Supply Chain Analyst

- In-depth training for customer and supplier
- Cultural Change Acceleration Process (CAP)
- Ongoing coaching, mentoring, and support
- Instantaneous granting/removing access to vessels

6 Sigma Data Analysis

- Statistical safety stock calculator
- Re-order point determination
- Variation analysis usage and delivery
- Upper specification limit determination
- Quantification of value delivery for customer and supplier

Team, Tools, and Processes to Facilitate Collaborative Supply Chain Management



Global VMI Service Advantage - System





Internet-based Service

- 24 x 7 Global Access
- No Special Software Required

Continuous Enhancements Automatically Included

- Aggregation
- Dynamic Graphing
- Additional Device Types (Flowmeters)

Multi-Generation Product Plan

- Collaborative Forecast (with Accuracy Analysis)
- Logistics Tracking (Status, Dynamic ETA)
- Packaged Goods Inventory Monitoring
- Financial Services

Continuously Evolving Service